BAXT

JasperGold
Polyester Body Filler

Product Description:

BAXT JasperGold is a high quality, lightweight polyester filler for automotive and general filling applications.

- Exceptionally good for sanding
- Easily spreadable
- Lightweight and low density
- Smooth application with excellent build

Product Code:	Description:
PBFJG3	BAXT JasperGold Polyester Filler – 3L + hardener

Product Data:

Density	1.13 (+/- 0.03) kg/L
Colour	Yellow-green
Hardening time	20-30 minutes at 20°C
Finish	Matt

Surface Preparation:

BAXT JasperGold has good adhesion on most surfaces but is specifically designed for use on bare steel and aluminium, zinc-coated steel, sanded GRP, polyester putties, acrylic and epoxy primers as well as most existing coatings that are in good condition. Apply to a well-sanded substrate that has been thoroughly cleaned, and free from dust, fibres and condensation or moisture.

Application:

Mixing Ratio	100:2 by weight. Stir thoroughly to achieve a smooth, consistent paste. Care should be taken to avoid creating air inclusions.
Application	Apply manually using a spatula or spreader, in several thin coats. After each application the filler should be thoroughly cured. Do not exceed total thickness of 3mm.
Pot Life	5-7 minutes at 20°C
Hardening Time	20-30 minutes at 20°C. Temperatures below this will significantly increase the hardening time.
Sanding	The product can be sanded when dry with P100-180 grit paper for a coarse sand, and P180-280 for finishing.
IR Drying	5-7 minutes of shortwave, depending on the thickness of the layer and the type of radiator. Do not exceed a temperature of 60°C. Follow the equipment manufacturer's recommendations. Wait approximately 5 minutes before starting IR drying.
Temperature	The recommended temperature during application is between 12 and 30°C.

Overcoating:

BAXT JasperGold can be over coated with:

- 2K Polyester fillers
- 2k Acrylic fillers
- 2K Epoxy fillers
- 2K Coatings

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