



# S9 Lightweight Deep Fill Filler

## Description

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BAXT S9 Lightweight Deep Fill Filler is an easy to use, smooth textured polyester filler for deep repairs. Its advanced resin formulation means it will have great adhesion to multiple surfaces including galvanised steel, metal and GRP. With its benzoyl peroxide hardening agent the S9 will harden even in low temperatures. It leaves a non-stick surface without causing any shrinkage during curing.

The S9 is ideal for filling and shaping medium to deep panel damage.

## VOC Information

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The EU limit for this product in ready to use format is 250g/litre. The VOC content of this product as received is 200g/litre. The VOC content of this product in ready to use form is <100g/litre.

## Preperation and Application

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S9 Lightweight Deep Fill Filler can be applied to aluminium, galvanised, steel, wood, SMC, FRP and other bare metal surfaces, as well as surfaces with old paint. After mixing the S9 putty in accordance with the specified measurements, it can be applied to pre-prepared surfaces using a putty spatula or flexible rubber spreader. Do not apply it to thermoplastic surfaces, and surfaces with acrylic and acidic hardening coating paint.

## Storage Conditions

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S9 Lightweight Deep Fill Filler should be stored in its original packaging with the lid closed tightly, and in a cool dry place. In the right conditions, it can be stored for a year under temperatures between +5C and 25C

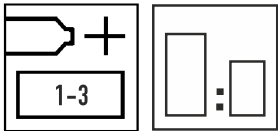


# S9 Lightweight Deep Fill Filler



## SUBSTRATE PREPARATION

- Thoroughly clean all substrates and sand accordingly.
- Before further treatment, clean once more with acetone or thinner.



## PRODUCT MIX

By Volume: S9 Filler + 2% Hardener  
Dibenzoyl Peroxide Paste - Red  
5-6 minutes at 20C

Density, 20°C

Hardness (Shore D)30 min.

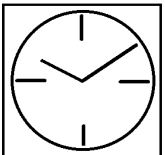
1 gr/cm<sup>3</sup> / ± 0,1

55 - 60 / ± 5

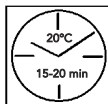


## APPLICATION

With a putty-spatula.  
Apply in layers with even firm pressure.  
Do not apply all at once.



## DRYING



or



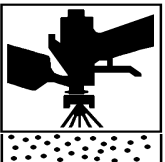
2-3 min at 50% power (shortwave)

Drying time can be changed according to temperature and humidity.



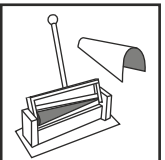
## SANDING

<b>Initial</b>	P80 - P120
<b>Final</b>	P180 - P240



## RECOATING

BAXT P4 primer/filler should be applied to the surface prior to painting



## FLEXIBILITY

Flexibility (200µm) (Stick test)

45° No cracks or breakage.



## SAFETY

Flammable. Injurious to health if inhaled. Its vapor may cause spontaneous flaming. It is irritative to the eyes and the skin. Do not eat, drink or smoke while using the product. Do not inhale its vapor. In case of contact with eyes, rinse immediately with a lot of water and request medical aid. Do not regurgitate when swallowed and call a doctor immediately. Use in well ventilated areas, far from heat and flames. Store out of reach of children. Do not return unused mixture back in the tin. Should only be handled by trained professionals.